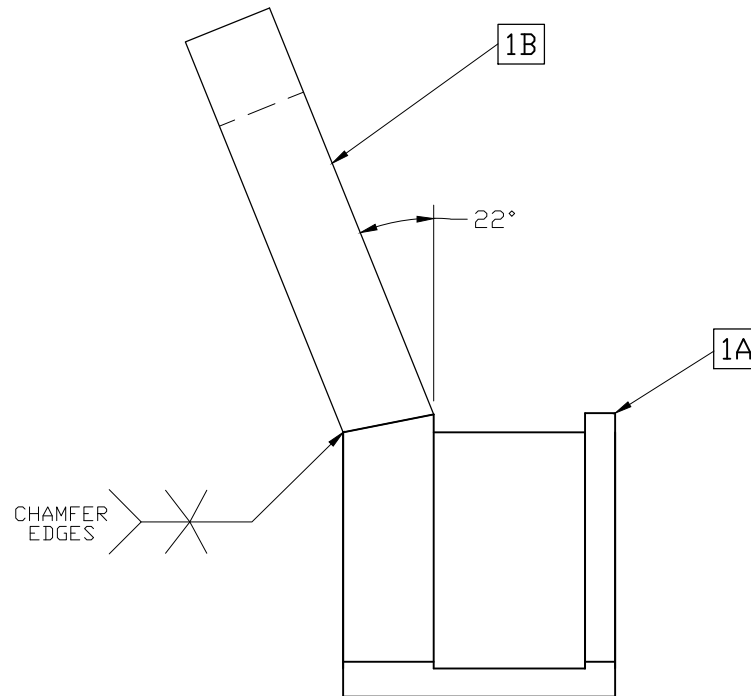


This drawing, specifications, and concepts contained herein are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
C	ADDED NEW FORMAT, CHANGED -1A & -1B FROM 60mm LENGTH TO 45mm, -1A FROM 15° TO 10°, RESCALED AND RE-ORGANIZED ALL DRAWINGS & DIMENSIONS. PER TURBOMECA	10/23/08	WP	RW
D	ADDED NOTE 2 DWG. FOR MANUFACTURE AID ONLY PER S.E. CH'D -1A INNER STEP RADIUS FROM 65mm TO MATCH TURBOMECA REV D DWG PER G.E.	4/20/12	RJC	GE



881 2 240 000 -1

NOTES:

1. WELD AS SHOWN, USE 5356 FILLER ROD.
2. DWG FOR MANUFACTURE AID ONLY.
3. PLEASE KEEP THESE DRAWINGS WITH THE TURBOMECA DRAWINGS.

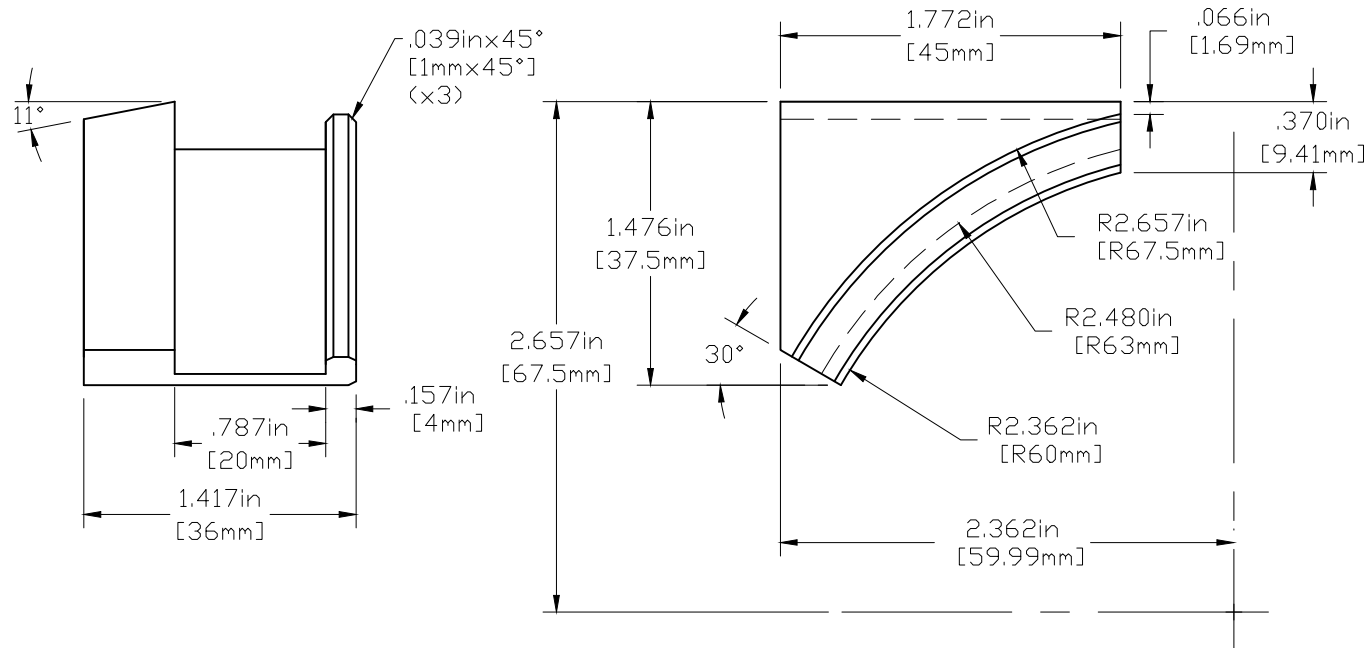
ASSY QTY	B/D	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/D INFORMATION OR SPECIFICATIONS	Pg.
1		-1	1	SUPPORT; WELDMENT		-1A & -1B	1
1		-1A		SUPPORT; BOTTOM PART	6061 PLATE	1-3/4 x 1-3/4 x 2-1/2	2
1		-1B		SUPPORT; TOP PART	6061 FLAT BAR	3/4 x 2-1/2 x 5	3
		-2	1	SCREW CLAMP	STEEL	Ø120mm x 18mm wide FLUID CONNECTOR #30010-0450	
ASSY -1							

<b>RED BARN MACHINE</b>	
TITLE TUBE SUPPORT	
DWG NO. 881 2 240 000	REV D
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	
FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 8-5-03
SHEET 1 of 3	

DRAWN BY: COLE
APPROVED <i>D Weil</i>
HEAT TREAT FINISH SPEC ANODIZE BLACK
USED ON MODEL ARRIEL
SA365 DU 350

This drawing, specifications, and concepts contained herein are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
C	ADDED NEW FORMAT, CHANGED -1A & -1B FROM 60mm LENGTH TO 45mm, -1A FROM 15° TO 10°, RESCALED AND RE-ORGANIZED ALL DRAWINGS & DIMENSIONS. PER TURBOMECA	10/23/08	WP	RW
D	CH'D -1A INNER STEP RADIUS FROM 65mm TO MATCH TURBOMECA REV D DWG PER G.E.	4/20/12	RJC	GE



881 2 240 000 -1A

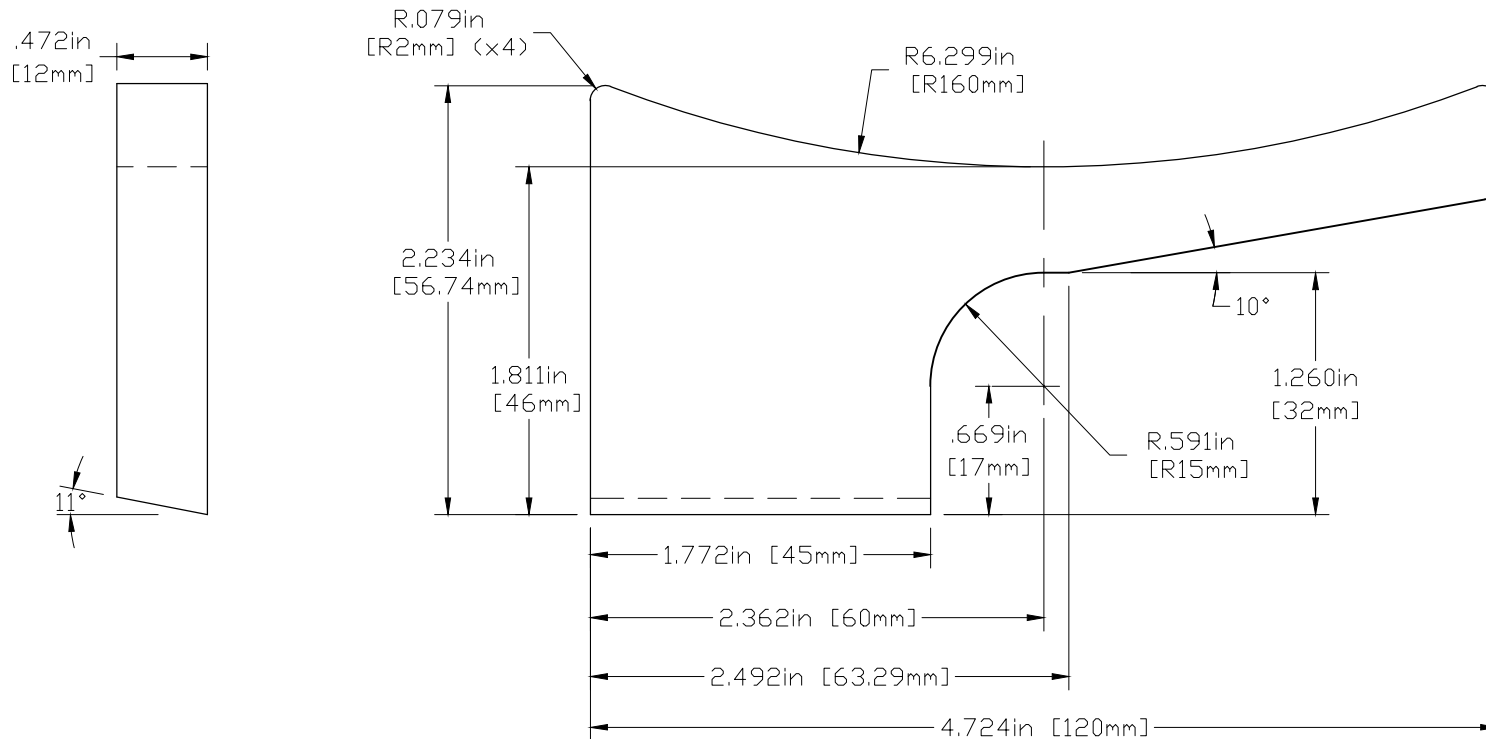
**NOTES:**

2. DWG. FOR MANUFACTURE AID ONLY.
3. PLEASE KEEP THESE DRAWINGS WITH THE TURBOMECA DRAWINGS.

<b>RED BARN MACHINE</b>	
TITLE TUBE SUPPORT; BOTTOM PART	
DWG NO. 881 2 240 000 -1A	REV D
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 XX ± .01 X ± .1	DRAWN BY: COLE APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC SEE Pg. 1
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL ARRIEL SA365 DU 350
SCALE NTS	DATE 8-5-03 SHEET 2 of 3

This drawing, specifications, and concepts contained herein are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
C	ADDED NEW FORMAT, CHANGED -1A & -1B FROM 60mm LENGTH TO 45mm, -1A FROM 15° TO 10°, RESCALED AND RE-ORGANIZED ALL DRAWINGS & DIMENSIONS. PER TURBOMECA	10/23/08	WP	RW



881 2 240 000 -1B

# NOTES:

- PLEASE KEEP THESE DRAWINGS WITH THE TURBOMECA DRAWINGS.

<b>RED BARN MACHINE</b>	
TITLE TUBE SUPPORT; TOP PART	
DWG NO. 881 2 240 000 -1B	REV D
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 XX ± .01 X ± .1	DRAWN BY: COLE APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC SEE Pg. 1
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL ARRIEL SA365 DU 350
SCALE NTS	DATE 8-5-03 SHEET 3 of 3